Misura della planarità 13 m x 4 m (52m2) eseguita con laser a scansione Hamar L-743 e sensore A-1520 tre prove consecutive eseguite su macchina utensile gantry piano orizzontale XY misurato a centro corsa Z media misure Deviazione std

met	0	1	2	3	4
0	-0.011	-0.009	0.000	0.008	0.022
1	-0.014	-0.017	-0.014	-0.007	0.003
2	-0.009	-0.014	-0.012	-0.007	0.002
3	0.013	0.005	0.003	0.002	0.008
4	0.029	0.017	0.010	0.006	0.008
5	0.030	0.017	0.010	0.004	0.006
6	0.022	0.007	0.001	0.000	0.006
7	0.012	-0.010	-0.013	-0.007	0.003
8	-0.015	-0.027	-0.022	-0.019	-0.008
9	-0.006	-0.021	-0.019	-0.016	-0.005
10	0.002	-0.011	-0.014	-0.010	0.003
11	0.010	-0.003	-0.004	-0.003	0.011
12	0.022	0.011	0.007	0.007	0.022

max		min	err	
	0.030	-0.0)27	0.056

Rettilineità piano XY				
0.056				

	0	1	2	3	4
0	0.001	0.004	0.001	0.001	0.004
1	0.001	0.002	0.000	0.001	0.001
2	0.002	0.001	0.002	0.001	0.002
3	0.001	0.001	0.001	0.003	0.001
4	0.000	0.001	0.001	0.003	0.002
5	0.001	0.001	0.001	0.002	0.001
6	0.000	0.002	0.002	0.001	0.001
7	0.003	0.001	0.001	0.000	0.001
8	0.001	0.001	0.002	0.001	0.001
9	0.000	0.001	0.000	0.001	0.001
10	0.001	0.001	0.000	0.001	0.002
11	0.002	0.001	0.001	0.001	0.002
12	0.002	0.000	0.002	0.002	0.002
	max	min	err		
	0.004	0.000	0.004		

